

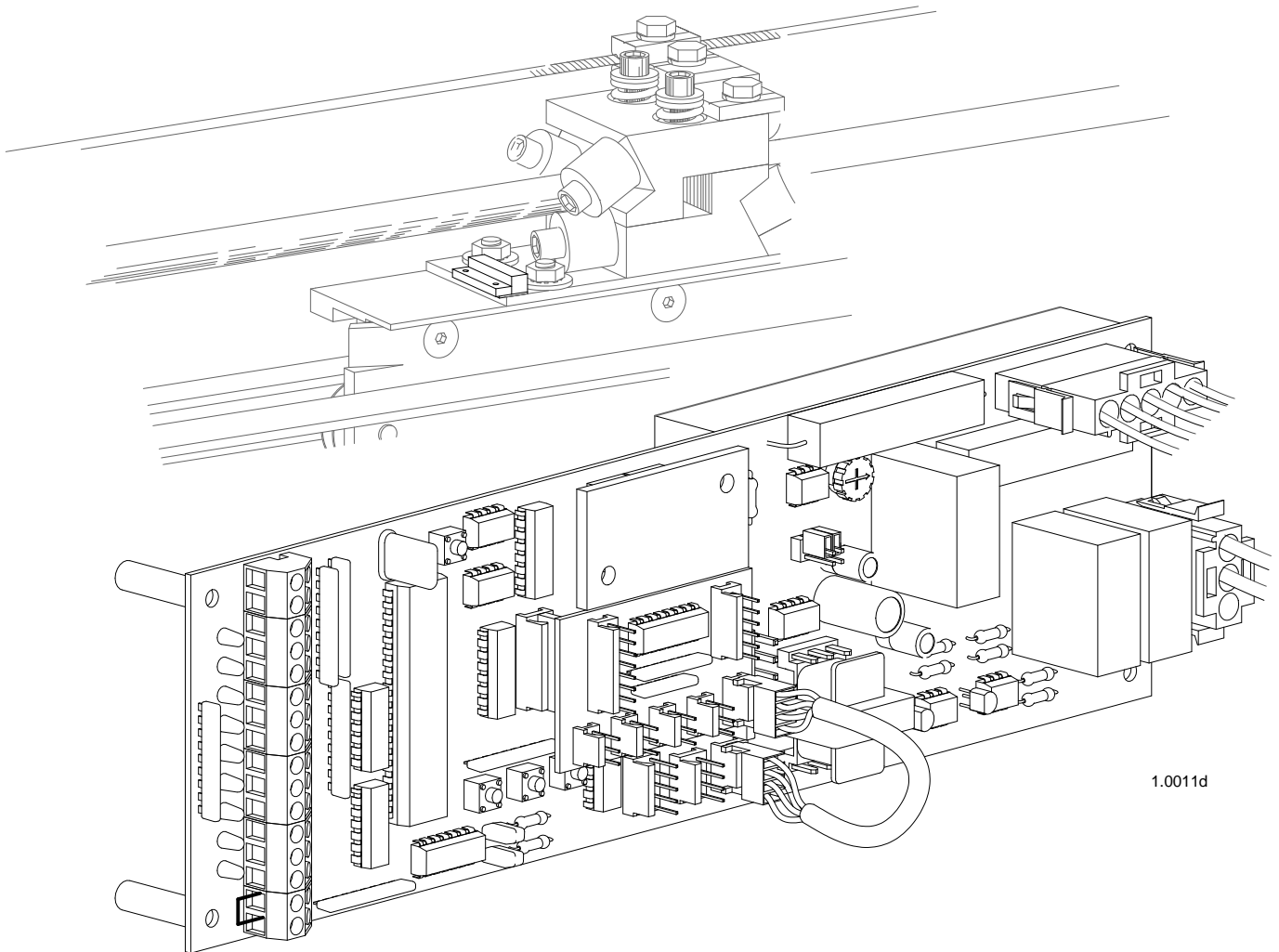
C2150 CRM Control

with Version 1.41 Software and REED Switches

for Series 2000 Clean Room Electric Slide Door Operators

SETUP INSTRUCTIONS & TROUBLESHOOTING

To be used with G200 Installation Instructions



1.0011d

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GENERAL STATEMENT

The C2150 is a microprocessor that uses a series of inputs, outputs and custom software to control a slide door. The inputs are usually supported by LEDs that lets the technician see what information is coming into the control and the outputs are in the form of display codes, LEDs and actual control of the motor, autolocks etc. This manual is written for the C2150 control with Version 1 software which is used in the controls of the 2000 series linear drive operators. The C2150 control receives its power from a separate power supply (usually a C3955) which provides +27 to +35 VDC to power all of the accessory devices as well as power for the control itself. The power supply also delivers +100 to +120 VDC to the control which is reduced by a MOSFET (duty cycle control) and is called into service at variable levels through software and parameter selection. It is our hope that this manual will guide the experienced technician through the efficient and safe setup of the C2150 slide door control. Remember that all installations must comply with ANSI 156.10.

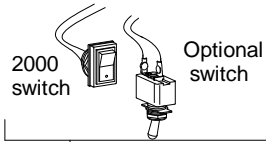
1. SERIES 2000 SLIDE OPERATOR QUICK START INSTRUCTIONS

C2150 Control with version 1 software (Revision E or later hardware)

To get the operator up and running, check the items outlined below-

1st Step

A toggle switch or jumper must be present between pins 8 & 9. Switches are sent loose and field mounted. Break-outs are wired in series with the toggle switch.



9th Step

Verify jumpers JB1A & JB1B ARE REMOVED on rev. E and later controls.



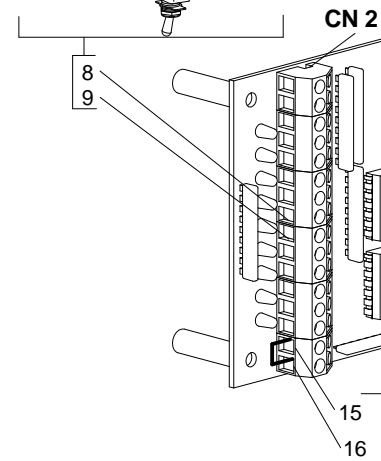
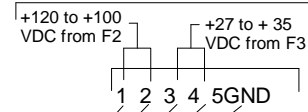
8th Step

Set the reversing sensitivity fully counter-clockwise.



7th Step

Check incoming voltages from power supply



2nd Step

If the day / night mode is **NOT** to be used - there **MUST** be a jumper between 15 & 16. See Sections 5 thru 10 for actuating features and lock set-up.

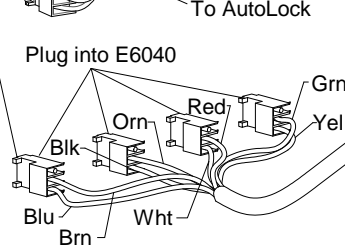
NOTE:

Do **NOT** wire any motion detectors or any other accessories at this time. Factory pre-wired beams (pins 5,6 & 7) may be left in place.

CN 7

3rd Step

The E6040 must be plugged into CN11 on the control using the C2023 harness



POWER SUPPLY
C3955 for 120VAC

CN 8

BLK
RED

TO MOTOR

4th Step

The motor must be plugged into connector CN8

6th Step

A 5 conductor cable attaches CN7 to the power supply.

6th Step

Check that the incoming power is wired as shown.

Ground GRN U.S. - GRN / YEL Int.
(Connect to grounding screw)

Neutral WHT U.S. - BLU Int.
Line (Hot side) BLK U.S. - BRN Int.

AC POWER IN

CN 2

CN 1

F 1 Master fuse

All fuses are
5x20 mm Type "T"
Rated 3.15 amp

F 3 +27 to +35VDC
& processor

F 2 Motor
+100 to +120
VDC

2. C2150 INITIALIZATION

1st Step - Power up

Be sure the toggle circuit is completed and apply AC power to the unit.

CAUTION: THE DOOR WILL MOVE.

2nd Step - Learn cycle

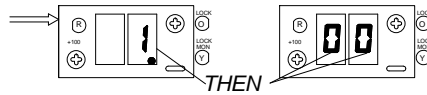
Instruct the control to perform a full learn cycle by:

- Holding down the **SET** button and the **RESET** button.
- Release the **RESET** button.
- Hold the **SET** button for an additional 5 seconds then release.

3rd Step - Version display

VERSION 1.00 and earlier

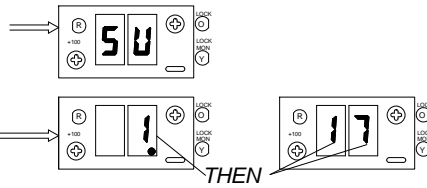
The display should "blink" the version number (as in 1 then 00) *The display will show the lock code (see below)



VERSION 1.17 and LATER

In version 1.17 and later, the display will show **SU**

- If **SU** does not appear, then the control was not properly reset into the full learn mode (Go back to step 2)



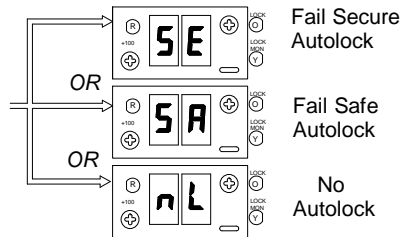
-The display should "blink" the version number (as in 1 then 17)

-If the display flashes **nA** like an error code, The **nA** (no Access) parameter has been turned on.

-A full learn cycle can not be completed with this security parameter in place. Consult your supervisor or the factory for authorization and instructions on how to remove this security parameter.

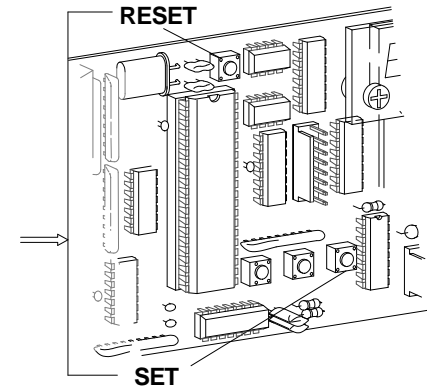
*LOCK CODES

-The control will display **ONE** of the following lock codes depending the type of lock connected. (see Section 6)



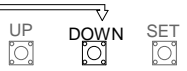
4th Step -Checking door cycle

When the toggle switch is on, the **DOWN** button acts as an actuation device. **The door will move** - Be sure the safety beam area is clear of obstructions. Activation devices should not yet be installed.



Start with the door in the closed position.

Press the **DOWN** button to actuate the door to open at factory selected default settings.

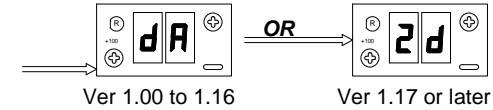


The chart below shows the position of the door and the display code for each position.

Inspect the unit for smooth operation, free of binds and excessive noise.

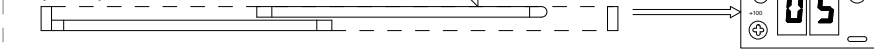
The follow cycles are carried out automatically by the C2150 control

-The display starts with:

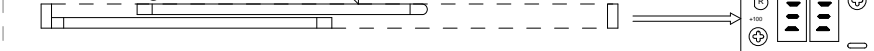


Open Cycle

-Open Speed



-Motor Braking



-Open Check *



*Braking may override open check display

-Open cUshion

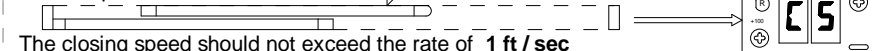


-Time Delay



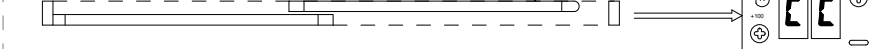
Close Cycle

-Close Speed

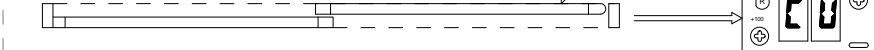


The closing speed should not exceed the rate of **1 ft / sec**

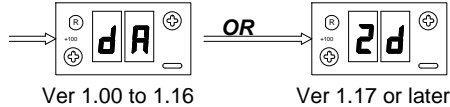
-Close Check



-Close cUshion



-The display returns to:



-If the above cycle check is OK and there are no parameters to be changed or an autolock to setup, this concludes the C2150 initialization.

IF THERE IS ANY DIFFICULTY SEE APPENDIX A

3. ADJUSTING PARAMETERS

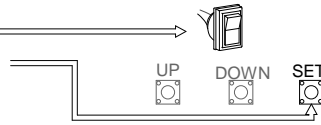
9th Step - Changing parameter settings

A chart of preset values is shown to the right.

If any speeds or other settings need to be changed, follow this procedure:

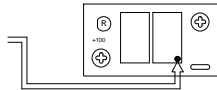
-Turn the toggle switch **OFF**

Or for versions 1.10 and up, leave the toggle **ON** and double click the **SET** button.



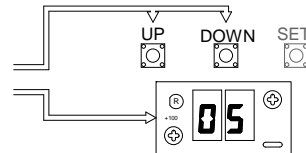
-The display will switch to the menu of adjustable parameters

-In versions 1.08 and up, the right decimal point will be blinking



-Refer to the chart in section 4 for a list of codes for adjustable parameters.

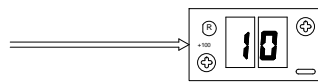
-Scroll through the parameter list using the **UP** and **DOWN** buttons until the parameter to be changed is found.



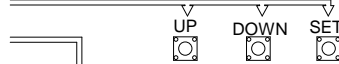
-When the parameter to be changed is found, press and hold the **SET** button.



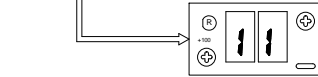
-The display will show the current value or setting of the parameter.



-While holding the **SET** button, press the **UP** or **DOWN** button to modify the setting.

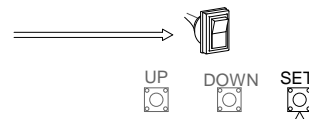


-When the **SET** button is released, the display will show the parameter that was just changed. Another parameter may be changed, or the toggle circuit turned on to check the changes just made. In versions 1.10 and up the **SET** button may be double clicked to exit the menu (toggle must be on).



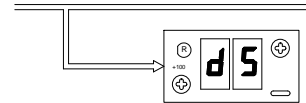
10th Step -Saving new settings

-When all adjustments have been made and checked, be sure the toggle circuit is on.

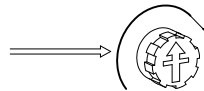


-With the display reading 2d or da press and **HOLD** the **SET** button until dS (data save) is displayed. All of the changes are now stored in the control's memory.

This step must be performed or the control will revert to the default settings after a power failure.



-Set the reversing sensitivity as required using R10. **Do not** leave this adjustment at minimum. Horton recommends setting the sensitivity so the door will **reverse at 28 ft.lb.** or less.



4. ADJUSTABLE PRESET PARAMETERS

The chart below shows all the adjustable parameters for **version 1 software**.

Follow the procedure outlined in step 9 to make any necessary changes.

CODE	PARAMETER	FACTORY PRESET VALUE	ADJUSTS
OS	Open Speed	10	0-15
CS	Close Speed	12*	0-15
OC	Open Check	4	0-15
CC	CloseCheck	4	0-15
OU	Open cUshion	3	0-15
CU	Close cUshion	3	0-15
d1	delay time 1 (full open)	1 sec	1-60**
d2	delay time 2 (partial open)	1 sec	1-60**
RC		1 (factory set - do not change)	
HO		3 (factory set - do not change)	
rC		3 (factory set - do not change)	
bt	brake time	20	0-100
ct	cycle test	oF (no)	oF/on
AS	Auto Seal	oF (no)	oF/on
Hd	Heavy-duty door/motor	oF (no)	oF/on
PF	Power Fail	OP (power fail OPen)	OP/CL
Pn	Power fail Night mode	on (version 1.12 & up only)	oF/on
Cb	Close braking	oF (on)(Version1.02 & up only)	oF/on
br	brake on recycles	oF (on)(Version1.02 & up only)	oF/on
LL	Lock present	oF (on if Horton lock is present)	oF/on
SA	fail-SAFE lock	oF(fail-secure) (on fail-safe)	oF/on
UL	Unmonitored Lock	oF (monitored lock)	oF/on
dL	daytime Lock	oF (lock stays unlocked in day mode)	oF/on
L1	daytime 1-way Lock	oF (version 1.02 & up only)	oF/on
AP	Apex Enable	oF (version 1.16 & up only)	oF/on
Lt	Longer Timeouts	oF (version 1.17 & up only)	oF/on
SP!	Sidelite Protection	oF (version 1.17 & up only)	oF/on
nA	no Adjustment permitted	oF (version 1.04 and up only)	oF/on

***Caution:** very light doors may require a lower speed setting

In versions 1.07 & prior, **d1 and **d2** adjust from 1-199 seconds.

**Beginning with version 1.08, these parameters may be set to 1-8, 10, 12,14, 16, 20, 25, 30 or 60 seconds.

! Prior to 1.17, sidelite protection device was wired to 10 & 11 of CN2. 1.17 and later is wired to 6 &7.

-A double dash (--) is a reserved parameter that is not implemented.

5. ACTUATION FEATURES

Set jumpers or key switch for the type of operation required. See diagram 2 page H201.9

2-way day mode factory setting: jumper or switch from 15 to 16.

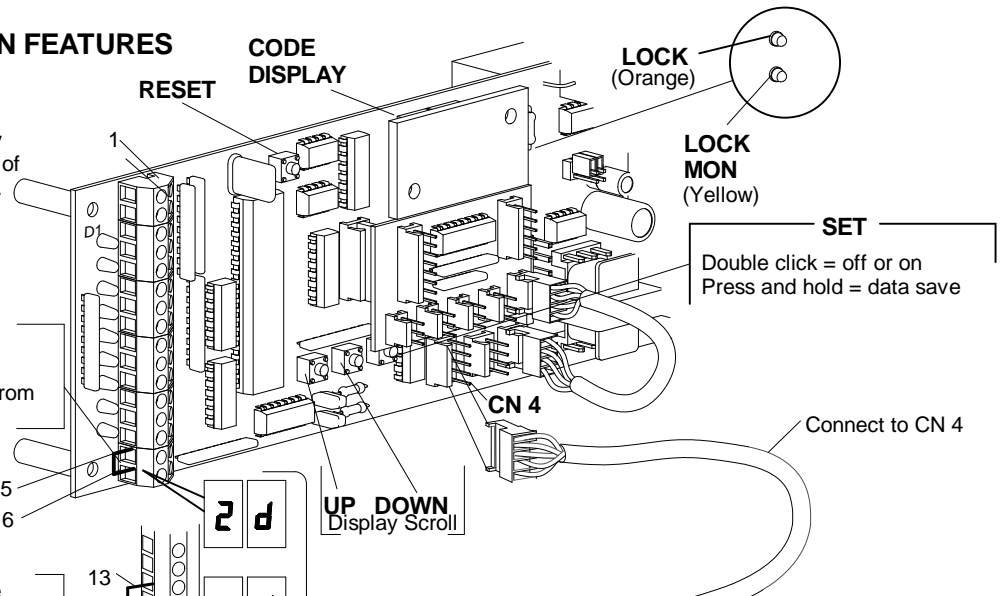
1-way day mode setting: jumper or switch from 13 to 15 and 15 to 16.

2-way night mode setting: NO jumpers or switches

1-way night mode setting: jumper or switch from 13 to 15
NO jumper or switch from 15 to 16

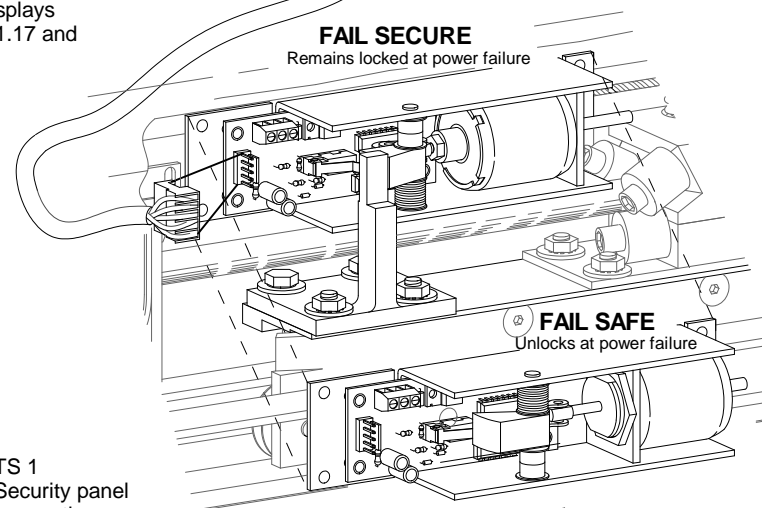
NOTE:

Many other features, for autolock and motion detector configuration, are available through additional adjustable parameters. These parameters can be discussed in greater detail by calling the technical service group.

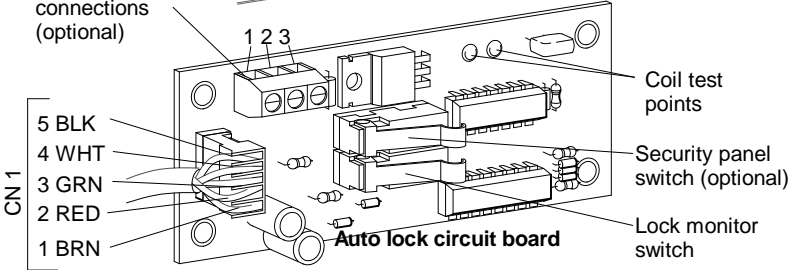


UP DOWN Display Scroll

These displays apply to 1.17 and up only



TS 1 Security panel connections (optional)

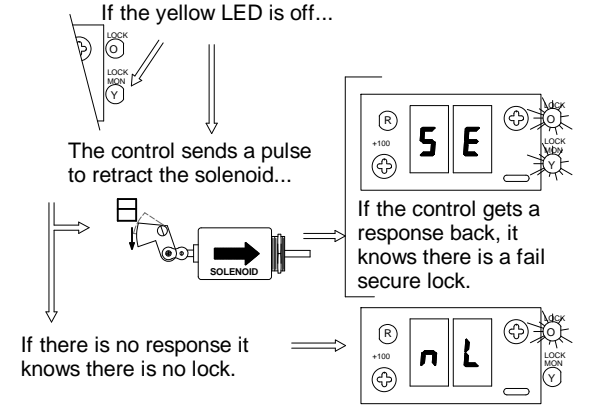


6. AUTOLOCK SET UP AND INITIALIZATION

Press **SET** and **RESET** simultaneously, release **RESET**, wait 5 seconds, then release **SET** - version number will displayed. During initialization the control clears all ports and the solenoid becomes inactive.

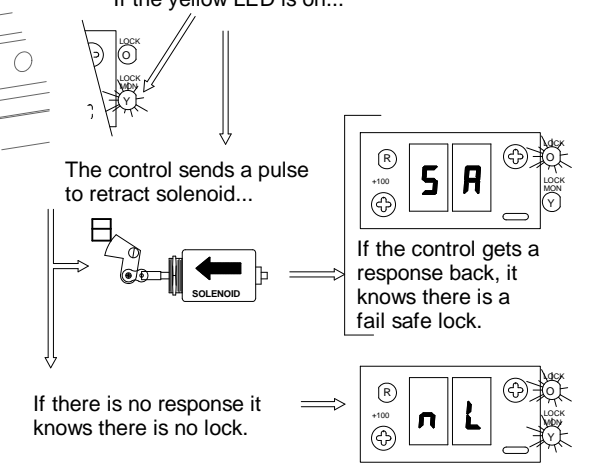
FAIL SECURE

The C2150 looks to see if there is a contact at the lock port CN4 and if the yellow lock monitor LED is off.



FAIL SAFE

The C2150 looks to see if there is a contact at the lock port CN4 and if the yellow lock monitor LED is on.



H201C.4

7. SETTING LOCK PARAMETERS

To set up the lock parameters on the C2150 turn off the toggle circuit or double click the **SET** button. Use the **UP / DOWN** buttons to locate **dL** & **L1**. Press the set button to display the on or off setting. Set **dL / L1** as required from the table below.

Traffic Mode SEE STEP 1 FOR SET UP		dL:OF L:OF	dL:OF L:OF	dL:OF L: doesn't matter
Day	2-Way	Unlocked	Unlocked	Locked
Day	1-Way	Unlocked	Locked	Locked
Nite	2-Way	Locked	Locked	Locked
Nite	1-Way	Locked	Locked	Locked

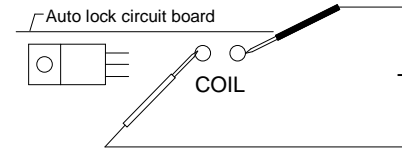
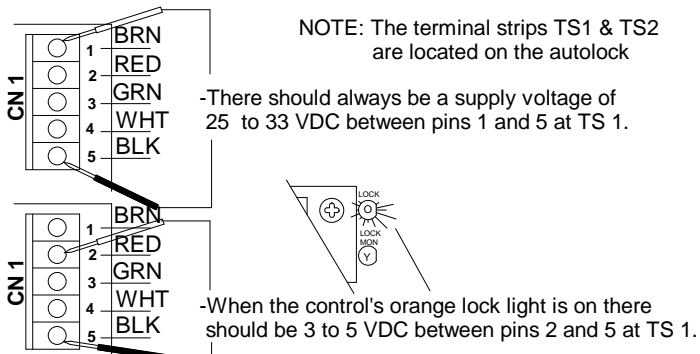
SEE SECTION 3 STEP 10 FOR (ds) DATA SAVE PROCEDURE

8. LOCK ERROR CODES

LF	Lock Failure (Fail Secure) Indicates that the lock monitor input is remaining active (lock monitor light is still on) even though solenoid has de-energized.
UL	UnLock Failure (Fail Secure) Indicates that the lock solenoid failed to move the plunger enough to activate the lock monitor switch and notify the control that the door is ready to be opened.
Check for mechanical binding. Check items under AUTOLOCK TEST POINTS and AUTOLOCK FUNCTIONS FOR FAIL SECURE autolocks.	
LF	Lock Failure (Fail Safe) Indicates that the lock solenoid failed to move the plunger enough to activate switch on the lock monitor.
UL	UnLock Failure (Fail Safe) Indicates that the lock solenoid spring has failed to move the plunger enough to activate the lock monitor switch and notify the control that the door is ready to be opened.
Check for mechanical binding. Check items under AUTOLOCK TEST POINTS and AUTOLOCK FUNCTIONS FOR FAIL SAFE autolocks.	

9. AUTOLOCK TEST POINTS

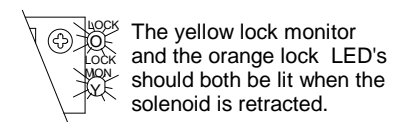
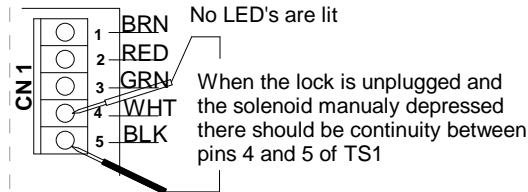
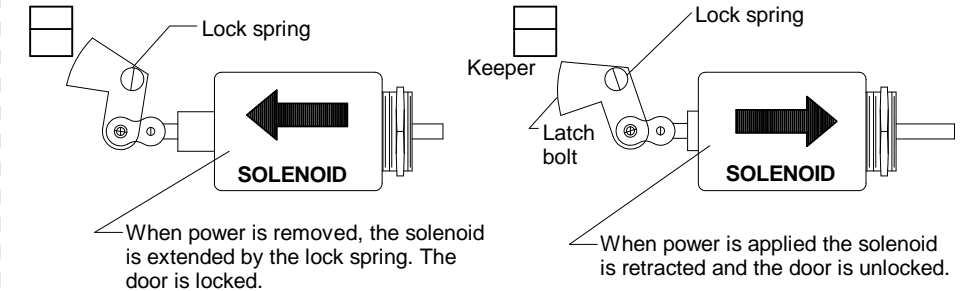
Basic voltage readings regardless of type. Set VOM at 200VDC.



-When the solenoid initially energizes there should be 25 to 33 VDC at TS2. After about a second the voltage will drop to about 30% of the supply voltage between pins 1 and 2 of TS2.

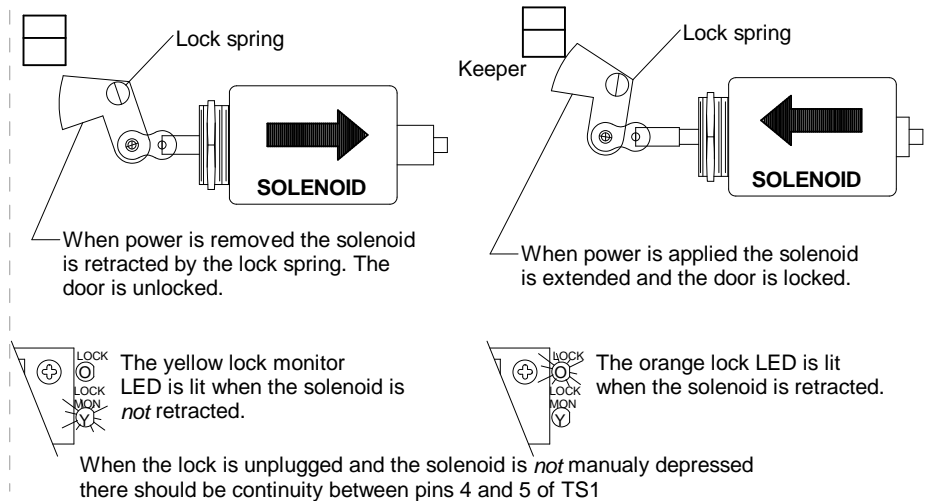
10. AUTOLOCK FUNCTIONS

The **FAIL SECURE** is the most common type of auto lock used with the C2150.



H201C.5

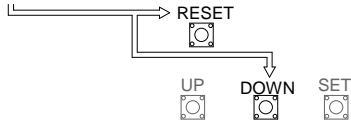
The **FAIL SAFE** is a less common type of auto lock used with the C2150.



11. REED SWITCH DIAGNOSTICS

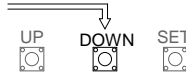
Running a Reed switch test

In software Version 1.00 or later, press the **RESET** & the **DOWN** button, release the **RESET** and hold the **DOWN** button until the display shows ut

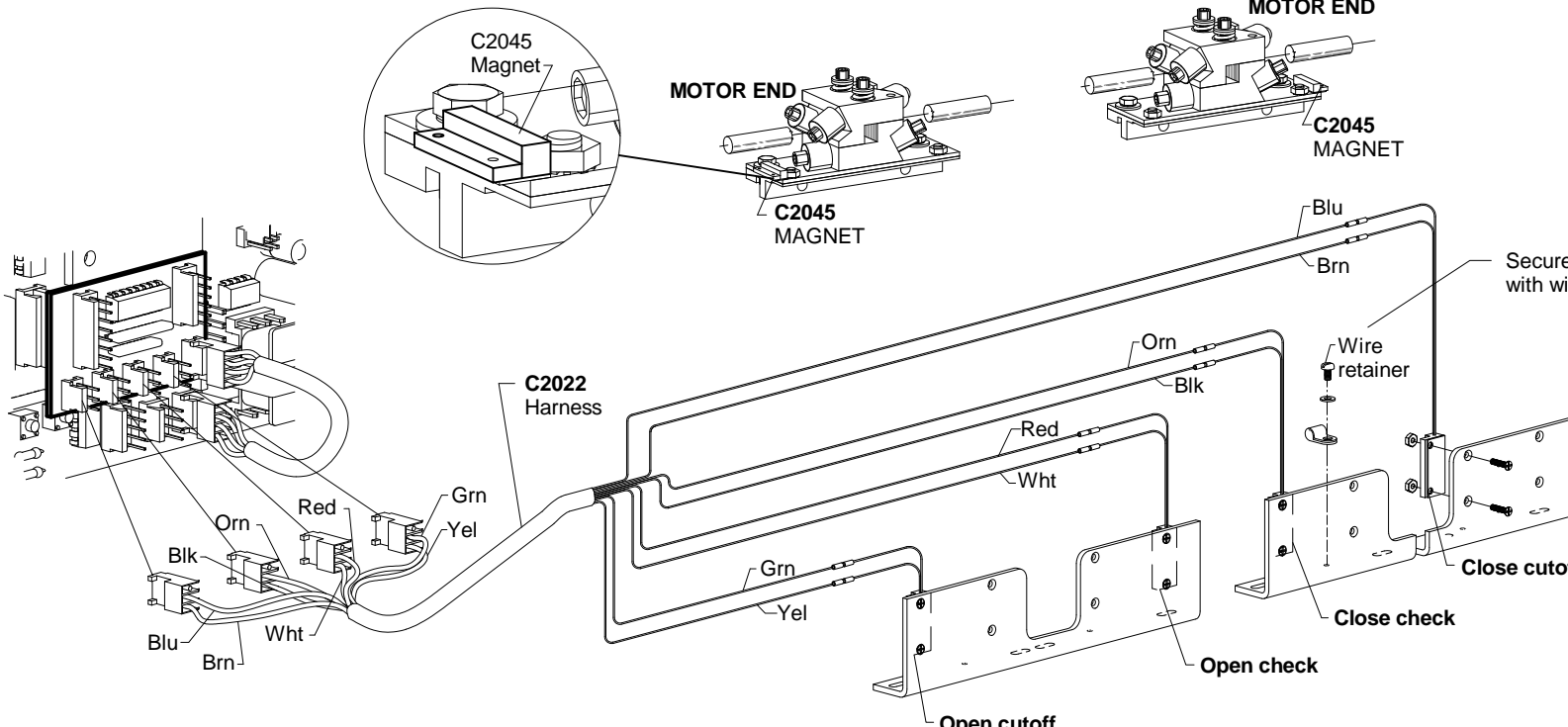
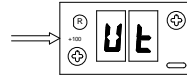


OR...

Power up the control while holding the DOWN button.



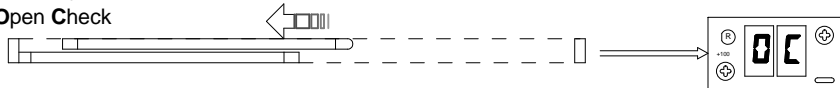
The display will, briefly, show ut (for Reed switch test)



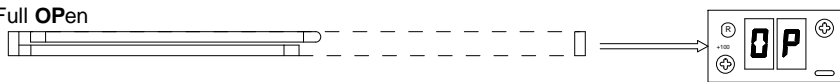
- Move the door manually through the open and closed positions to verify that each code is present for the position listed. (See the chart below)
- Missing codes, or codes that appear in improper order, indicate a problem with a switch assembly or a defective switch lace, or possibly the C2150.
- A blank display means that the door is in mid-stroke (no switches are tripped).

Open Cycle

-Open Check

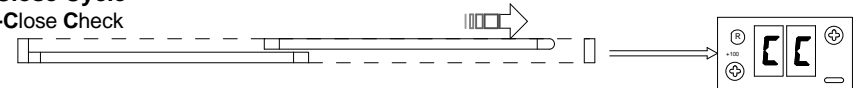


-Full OPen

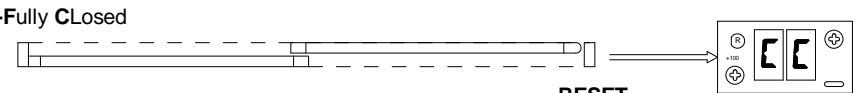


Close Cycle

-Close Check

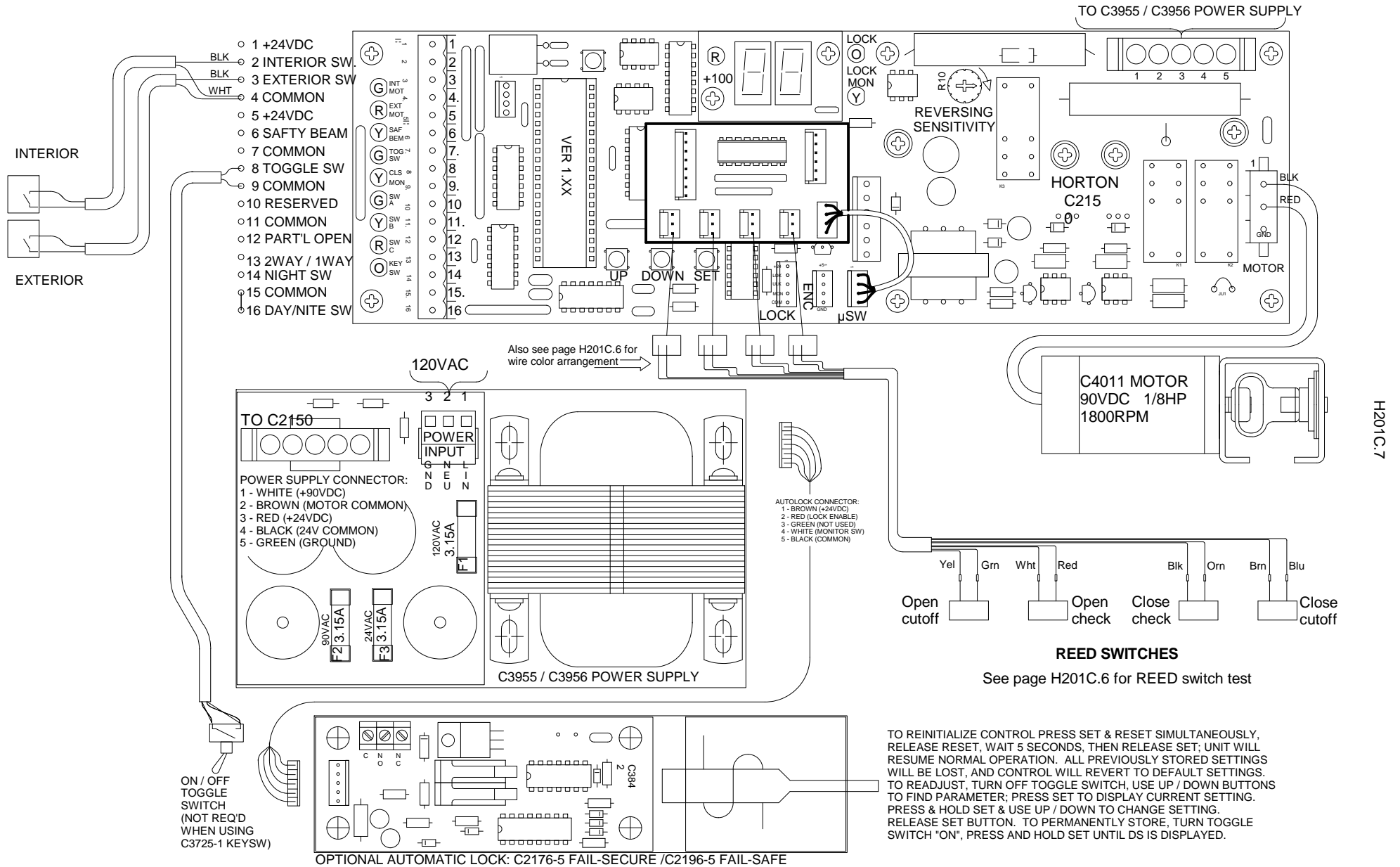


-Fully CLosed



To exit the reed switch test press **RESET**



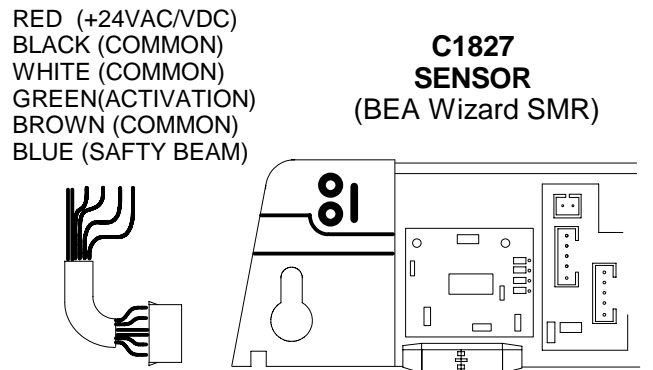
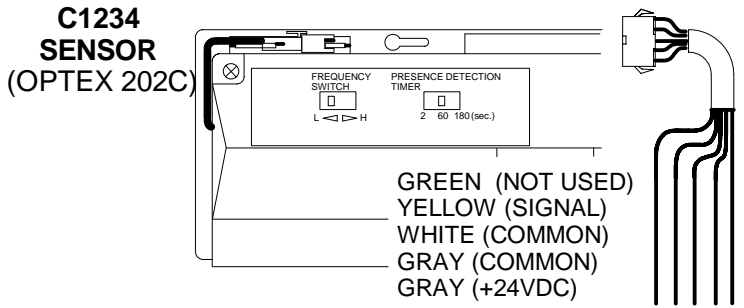
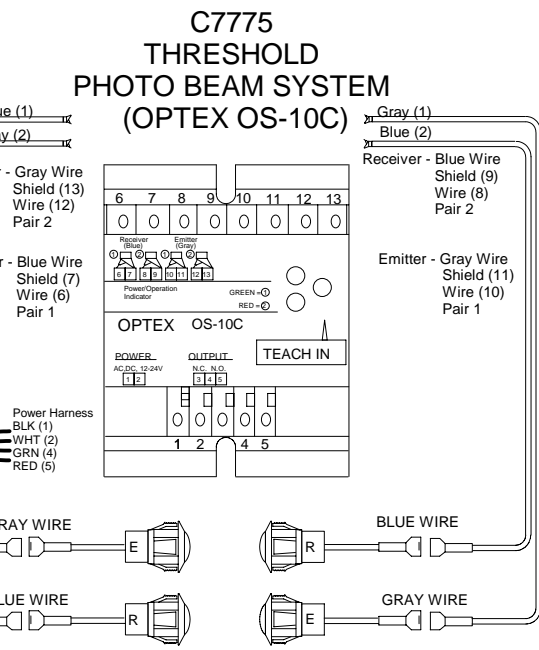
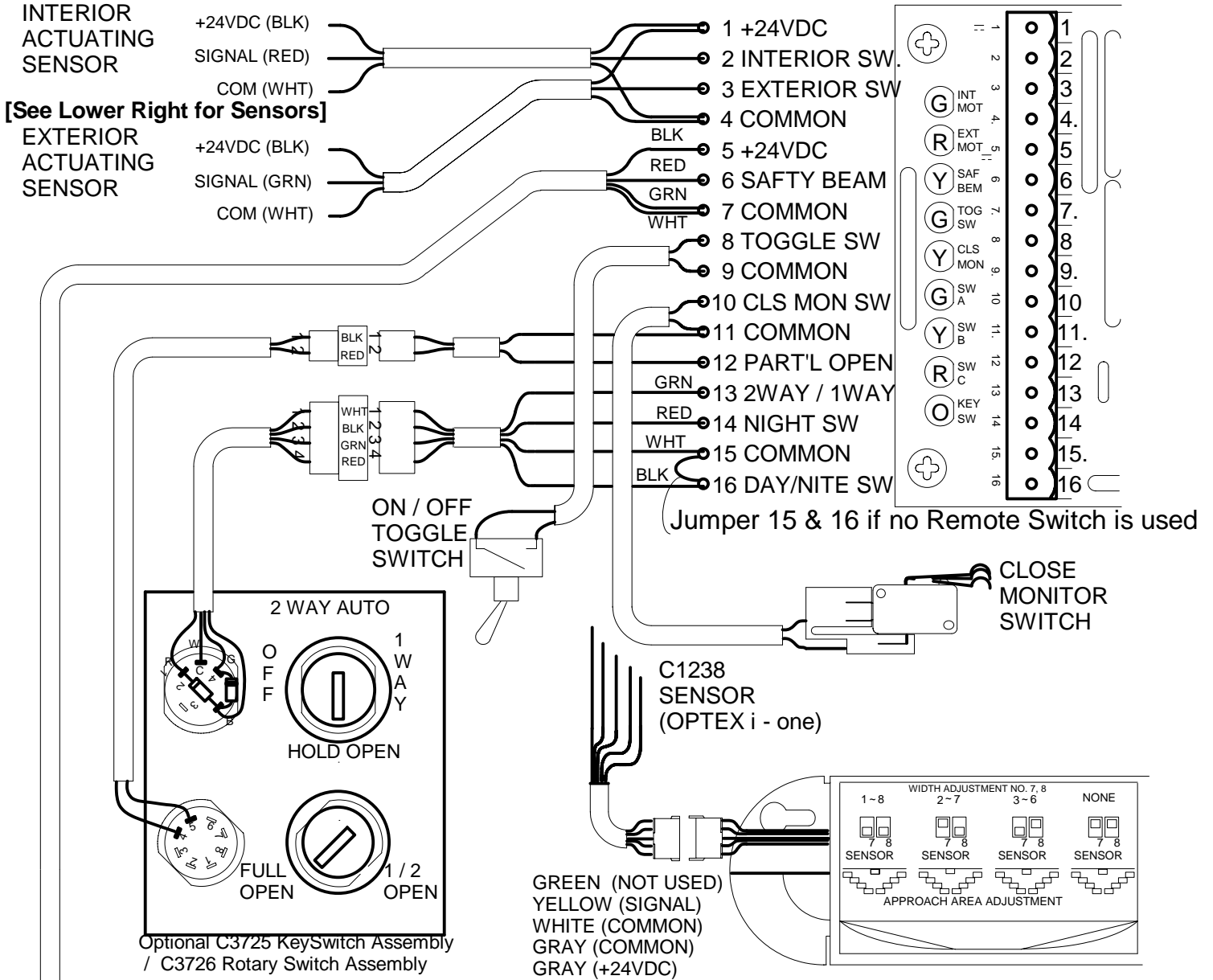


WHEN UNIT IS IN NORMAL OPERATION, THE DOWN PUSHBUTTON WILL ACTUATE CONTROL. PRESS & HOLD THE UP PUSHBUTTON, THEN PRESS THE DOWN PUSHBUTTON & RELEASE BOTH TO INITIATE SELF-CYCLE.

SERIES 2000 SLIDE DOOR OPERATOR & C2150 CONTROL

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DIAGRAM 2 ACTUATING and CONTROL SWITCH CONNECTIONS



APPENDIX A IN CASE OF DIFFICULTY

1.If DISPLAY FAILS TO LIGHT

- Go to section 1 step 8 and check for DC voltages shown on CN7 terminals 3&4.
- If voltage is **not present**, check AC power at pins 1&2 of CN1 of power supply.
- If AC power is **present**, check fuses F1 & F3 of the power supply.

2.If DISPLAY LIGHTS, BUT DOOR NEVER MOVES

- Go to section 1 step 8 and check for DC voltages shown on CN7 terminals 1&2.
- If voltage is **not present**, check fuse F2 of the power supply.
- If F2 is good power supply is faulty.
- If voltage is **present** on CN7 and display is showing a run code ie: 0S, 0U, [S, [[or [U check for motor voltage (with motor plugged in) on pins 1 and 2 of CN8 leaving the control. Use 200 VDC scale.
- If voltage is **not present** at CN8, change control.
- If voltage is **present** at CN8, go to appendix C for motor test.

3.DOOR SLAMS OPEN and / or CLOSED WITH NO SPEED CONTROL

- Go to appendix C for motor test (to make sure motor did not ruin control)
- If motor test good, change control.

4.DISPLAY WILL ONLY SHOW OS

- Make sure toggle circuit is complete by turning toggle switch off and on. The green TSW LED should go off and come back on. This LED must be on for the door to operate.

5.ERROR CODE OR SOME OTHER ABNORMAL DISPLAY APPEARS.

- Go to appendix B - find the code and follow the instructions.

6.FUSE F2 BLOWS REPEATEDLY

- CAUTION:** disconnect the power supply at CN1 and wait 30 seconds before servicing.
- Unplug the power harness at CN7 (section 1 step 8) and the motor at CN8 and replace the fuse (slow blow 5 x 20mm Buss type GDC 3.15 or equal)
- If the fuse blows again, replace the power supply.
- If the fuse does not blow, reconnect the power harness at CN7 and attempt to operate the door with the motor unplugged.
- If the fuse blows now, replace the C2150 control (first check motor as shown in appendix C).
- If the fuse does not blow, plug the motor in and try again.
- If the fuse blows again and the motor checked good, check for a mechanical bind. Check the br parameter in appendix A which can help prevent fuse blowing.
- Consult Technical Assistance at the Horton factory.

7.FUSE F3 BLOWS REPEATEDLY

- CAUTION:** disconnect the power supply at CN1 and wait 30 seconds before servicing.
- Unplug the power harness at CN7 (section 1 step 8) and all connections of pins 1 and 5 of CN2 and CN4 autolock, if present, and replace fuse F3 again (slow blow 5 x 20mm Buss type GDC 3.15 or equal)
- If the fuse blows again, replace the power supply.
- If the fuse does not blow, reconnect the power harness to CN7.
- If the fuse blows now replace the C2150 control.
- If the fuse does not blow replace the autolock, and connections at pins 1 and 5 of CN2 one at a time until F3 blows indicating a short circuit in that component or its wiring. Beams and their wiring are the most frequent cause of F3 failure.

8.DOOR WILL CLOSE BUT NOT OPEN

- See reedswitch test

9.DOOR WILL OPEN BUT NOT CLOSE

- See reedswitch test

10.DOOR FAILS TO GO TO EITHER OPEN OR CLOSE CHECK

- See reedswitch test

APPENDIX B1 CODE DISPLAYS Codes are arranged in alphanumeric order (NOTE: D = Display, P = Parameter, E = Error)

CODE	DISPLAY MEANING	TYPE	VERSION
	Control is braking - door always brakes when opening. Close braking can be turned on at the cb parameter	D	1.00
BB	Control has failed - must be replaced	E	1.00
1d	Door is idle in 1 way day mode. See section 5	D	1.17
1n	Door is idle in 1 way night mode. See section 5	D	1.17
2d	Door is idle in 2 way day mode. See section 5	D	1.17
2n	Door is idle in 2 way night mode. See section 5	D	1.17
AA	Door was activated or is being held open by SW 'C' input. See App. D CN2 for wiring & LED	D	1.00
AC	This parameter is factory set - do not change without consulting factory	P	1.00
Ad	Use only with APEX system - see APEX instruction G550	P	1.16
AI	Use only with APEX system - see APEX instruction G550	P	1.16
AP	To activate this APEX feature you must - turn the parameter on - do a data save, and then press reset only	P	1.16
AS	When Auto Seal parameter is turned on, the display will change to AS and the control will try to close the door every 15 seconds	PD	1.00
AU	Use only with APEX system - see APEX instruction G550	P	1.17
bF	This indicates battery failure of C3985 monitored power failure unit - see section 14	E	1.00
bI	Use only with APEX system - see APEX instruction G550	P	1.17
bL	bi stable Lock - no longer used	P	1.00
br	Brake on recycle turned on, the control will slow door substantially before reversing on recycle	P	1.02
bt	Determines how long control brakes motor after open speed	P	
cb	When close braking parameter is turned on, the control brakes the door after close speed - recommended for heavy doors	P	1.02
CC	Close Check speed - see section 2, step 8	PD	1.00
Cd	Use only with APEX system - see APEX instruction G550	D	1.17
CE	APEX communication error - if using APEX then turn AP on	D	1.17
CL	Power fail CL ose see section 14	D	1.09
CP	This parameter determines stroke to open check. Adjustable from 50-90% of total stroke	P	1.00
CS	Close Speed see section 2 step 8	PD	1.00
Ct	Cycle test will cause door to open and close repeatedly for test purposes	PD	1.00
CU	Close Cushion speed (see section 2 step 8)	PD	1.00
dI	Main time delay- starts when all activate and recycle inputs clear and door is fully open	PD	1.00
d2	Partial open delay is active when SW 'A' is on (App. D) & starts when all activate and recycle inputs have cleared & door is at partial open	PD	1.00
dA	Door idle in dAy mode. (Has been replaced in later software by 1d or 2d parameter see section 5)	D	1.16
dF	Control failed to store parameters (control must be replaced)	E	1.15
dJ	Door Locks (in day mode) when this parameter is turned on. See section 7	D	1.00
dn	This is a cycle code (see foot note) from DOWN button		1.14
dS	This shows a successful Data Save. See section 3 step 10	D	1.00
EA	This is a cycle code (see foot note) from ext motec input see appendix D CN2	D	1.14
Er	Use only with APEX system - see APEX instruction G550	DP	1.16
EU	Use only with APEX system - see APEX instruction G550	D	1.16

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APPENDIX B2 CODE DISPLAYS

CODE	DISPLAY MEANING	TYPE	VERSION
Hd	This parameter should be turned on when using a 1/4 HP motor and a light door. (Reduces abruptness of closing)	D	1.08
hh	Use only with APEX system - see APEX instruction G550	P	1.16
h l	Use only with APEX system - see APEX instruction G550	P	1.16
HL	Use only with APEX system - see APEX instruction G550	P	1.16
HO	This parameter is factory set - do not change without consulting the factory	P	1.00
IA	This is a cycle code (see foot note) from Interior Motec see appendix D CN2	D	1.00
IF	Use only with APEX system - see APEX instruction G550	P	1.14
ir	Use only with APEX system - see APEX instruction G550	P	1.16
UU	Use only with APEX system - see APEX instruction G550	P	1.16
L l	Provides Locking in 1 way mode (see section 7)	P	1.02
LF	Automatic Lock Failed to lock (see section 8)	E	
Lh	Use only with APEX system - see APEX instruction G550	P	1.16
LL	Shows lock is present (see sect. 6)	P	1.00
LE	When turned on triples time in open and close before t0 occurs	P	1.17
Lo	Use only with APEX system - see APEX instruction G550	P	1.16
nA	Access restricted call factory for assistance	PD	1.04
nL	No Lock found during initialization (see section 6)	D	1.00
nS	Door has not reached close cut off switch. See sect. 1 step 2. Check for obstructions. See appendix A step 2	E	1.06
nE	Door idle in night mode (Replaced in later versions by 1n & 2n) see sect. 2, step 8	D	1.17
OC	Open Check speed (see sect.2 step 8)	PD	1.00
OP	This is a Power fail Open code (see sec.13)	D	1.09
OS	Open Speed (see sect. 2 step 8)	PD	1.00
OU	Open cUshion speed (see sect. 2 step 8)	PD	1.00
PE	Indicates control is slowing for partial open	D	1.00
PF	Power Failure (see sect. 13)	PD	
Pn	Power failure (see sect. 13)	P	1.12
rE	This parameter is factory set - do not change without consulting factory	P	1.00
rn	Use only with APEX system - see APEX instruction G550	P	1.16
ru	This is a cycle code (see foot note) from reverser circuit.	D	1.17
SA	Indicates fail SAfe lock is found during initialization (see sect. 6) Parameter should be turned on if a fail safe lock is present.	PD	1.00
Sb	This is a cycle code (see foot note) from safety beam input.	D	1.17
SE	Indicates fail SEcure lock is found during initialization (see sect. 6)	D	1.00
S l	Use only with APEX system - see APEX instruction G550	P	1.17
SP	Provides Sidelite Protection when turned on. Reduces opening speed to open check when safety beam input is activated (see app D)	P	1.17
SU	Displays at beginning of initialization (see sect 2, step3 in ver 1.17and up)	D	1.17

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APPENDIX B3 CODE DISPLAYS

CODE	DISPLAY MEANING	TYPE	VERSION
LD	This display indicates door did not reach the expected switch in time allotted	D	1.00
Ud	Use only with APEX system - see APEX instruction G550	P	1.16
UF	Autolock has failed to unlock (see sect 8)	E	1.00
UL	When this is turned on it tells the software not to wait for the lock monitor but try to open after a brief delay. Rarely used, only for non Horton locks	P	1.00
Un	Use only with APEX system - see APEX instruction G550	P	1.16
US	Use only with APEX system - see APEX instruction G550	P	1.16
UL	Brief display code at start of reedswitch test (see sect.11)	D	1.00

FOOT NOTES:

-The latest versions, 1.14 and up, also have a new feature called cycle / hold codes. Immediately after the door has opened to its stopping point (full or partial open), a "cycle code" will flash briefly. This code indicates which device opened the door. The cycle code is useful if a door is ghosting and you are trying to figure out which activating device is causing the problem.

-If an actuator is holding the door open, the updated software shows a "hold code" instead of **d1** or **d2**, to indicate which device is holding the door open, The displays shows the various hold codes in sequence. When all devices are clear, the display will switch to **d1** or **d2** and the normal time delay will start.

The cycle / hold codes used are:

IA Interior Actuator (pin 2 of CN 2)	dn down button
Sb Safety beam (pin 6 of CN 2)	AA Auxiliary Actuator (pin 14 of CN 2)
EA Exterior Actuator (pin 3 of CN 2)	rU ReVerser (cycle code only)

-While the door is at rest in the open position, pressing and holding the **UP** button will switch the display to show the last cycle code; that is, the last device that cycled (or recycled) the door. Releasing the **UP** button takes you right back to normal operation. This is a kind of "mini-history" in case you didn't see the cycle code when the control flashed it the first time.

SHORT CUTS

SELF CYCLE MODE To initiate self cycle without accessing the **ct** parameter press and hold the **UP** button then press the **DOWN** button and release them at the same time. If you haven't saved any parameters, you can get out of this mode by pressing the **RESET** button only. Otherwise you must go to the **ct** parameter and turn off and do a data save.

CYCLE DOOR Push the **DOWN** button. The door will open, and stay open until D1 expires and then close.

LINEAR TRAVEL BLOCK ADJUSTMENT press and release **RESET** while holding **UP** & **DOWN** simultaneously for five seconds. Motor will run in closed position to allow tension to be set on the drive block.

RETURN TO THE TOP OF THE MENU(Version 1.08 and later) Press **UP** and **DOWN** together to return to the top of the menu.

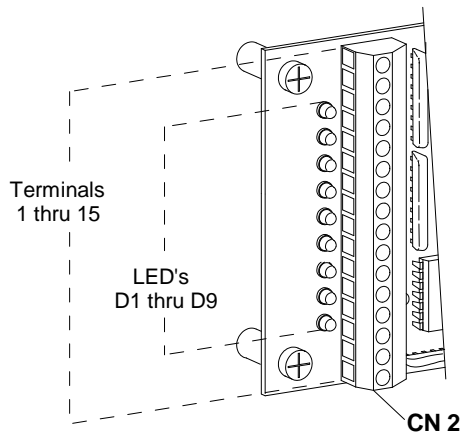
PARAMETER ACCESS (Version 1.10 and later) The menu may be accessed and parameters changed by rapidly double clicking the **SET** button when the door is fully closed or opened. To exit double click the **SET** button again and the control will return to normal mode. Turning the toggle off and on will override this function.

APPENDIX C WIRING DIAGRAM LIST

DRAWING No.	BEAMS		ACTIVATE				KEY SW		AUTO-LOCK	
	C&K C1185	4 BEAM C1284	C&K C1188-1	VGO37 C1801	VGO87 C1802	CPSS12	C3725-L 4 POS	PARTL OPEN	3976	
11100.0 *	X		X							
11100.1 *	X			X						
11101.1 *	X		X				X			
11104.1 *	X		X				X	X		
11105.0 *	X		X							5 Position SW
11238.1 *	X			X					X	Security panel C1280
11229.0 *		X		X					X	
11231.0 *		X		X						C3881 w/ mag lock
11247.0 *	X			X						Limited access
11249.1 *	X					X	X			

* These drawings are for a belt drive application and show a close monitor switch, however, they may be useful to wire up beams and motion detectors.

APPENDIX D TERMINAL CN2



NOTE:

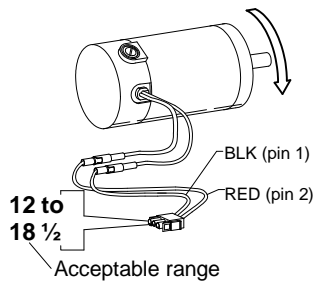
- == This symbol indicates 24 volts DC
- 4. A point behind a number indicates common (ground)

LED	TERMINAL	DESCRIPTION
	== 1	24 VDC
D1 (G) INT MOT	2	Interior Activation
D2 (R) EXT MOT	3	Exterior Activation
	4.	Common
	== 5	24 VDC
D3 (Y) SAF BEM	6	Safety beam & sidelite protection (After Ver 1.17)
	7.	Common
D4 (G) TOG SW	8	Toggle switch
	9.	Common
D5 (Y) CLS MON	10	Sidelite protection (Ver.1.00/1.16) Partial open cutoff 1.17 & later (see sect 12)
	11.	Common
D6 (G) SW A	12	Partial open cutoff (See sect 12)
D7 (Y) SW B	13	1 Way (Closed for one way- light on)
D8 (R) SW C	14	Auxillary activation
	15.	Common
D9 (O) KEY SW	16	Day night mode (closed for day mode-light on)

APPENDIX E MOTOR TEST

This test is conducted to determine the resistance across the motor. A low or zero resistance will cause high current draw and damage to the control.

- Place OHM meter in range to measure :
10 to 50 ½ analog Rx1 range
R200 ½ digital.
- Unplug the motor and place probes in pins 1 and 2
- Read and record the resistance.



NOTE: A low reading is critical and will cause damage to the control.

- Rotate the motor a little bit to move to the next section of the commutator. (Feel for the brushes to make contact with the next segment on the commutator.)
- NOTICE:** a voltage will be induced into the meter when the motor is moved, so wait for the meter to stabilize before taking a reading.
- Continue taking readings for 1 revolution

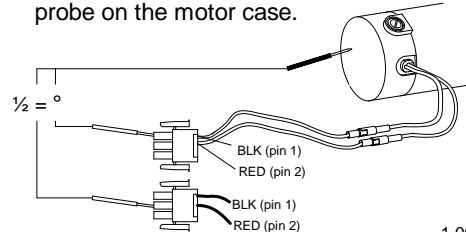
FRAME SHORT TEST

-Place the OHM meter in the range to measure at least 20,000 ½.
The meter should show infinite resistance when connected .

- Place one probe in pin 1(BLK) and one probe on the motor case.

THEN... The meter should not move when the probes are connected.

- Place one probe in pin 2(RED) and one probe on the motor case.



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A Division of Overhead Door Corporation, A Sanwa Shutter Company

Form H201C, OCT 2005, printed in U.S.A.

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